

Article No. : 6SL3230-3YE28-0AF0

Client order no. :  
Order no. :  
Offer no. :  
Remarks :



Figure similar

Rated data

|                    |                           |          |
|--------------------|---------------------------|----------|
| Input              |                           |          |
| Number of phases   | 3 AC                      |          |
| Line voltage       | 380 ... 480 V +10 % -20 % |          |
| Line frequency     | 47 ... 63 Hz              |          |
| Rated voltage      | 400V IEC                  | 480V NEC |
| Rated current (LO) | 29.50 A                   | 26.00 A  |
| Rated current (HO) | 24.50 A                   | 21.30 A  |

|                                     |              |                        |
|-------------------------------------|--------------|------------------------|
| Output                              |              |                        |
| Number of phases                    | 3 AC         |                        |
| Rated voltage                       | 400V IEC     | 480V NEC <sup>1)</sup> |
| Rated power (LO)                    | 15.00 kW     | 20.00 hp               |
| Rated power (HO)                    | 11.00 kW     | 15.00 hp               |
| Rated current (LO)                  | 32.00 A      | 27.00 A                |
| Rated current (HO)                  | 26.00 A      | 21.00 A                |
| Rated current (IN)                  | 33.00 A      |                        |
| Max. output current                 | 43.00 A      |                        |
| Pulse frequency                     | 4 kHz        |                        |
| Output frequency for vector control | 0 ... 200 Hz |                        |
| Output frequency for V/f control    | 0 ... 550 Hz |                        |

|                     |                                                                |
|---------------------|----------------------------------------------------------------|
| Overload capability |                                                                |
| Low Overload (LO)   | 110% base load current IL for 60 s in a 300 s cycle time       |
| High Overload (HO)  | 150% x base load current IH for 60 s within a 600 s cycle time |

|                                   |                                           |
|-----------------------------------|-------------------------------------------|
| General tech. specifications      |                                           |
| Power factor λ                    | 0.70 ... 0.85                             |
| Offset factor cos φ               | 0.96                                      |
| Efficiency η                      | 0.98                                      |
| Sound pressure level (1m)         | 67 dB                                     |
| Power loss <sup>3)</sup>          | 0.438 kW                                  |
| Filter class (integrated)         | RFI suppression filter for Category C2    |
| EMC category (with accessories)   | Category C2                               |
| Safety function "Safe Torque Off" | without SIRIUS device (e.g. via S7-1500F) |

|               |                       |
|---------------|-----------------------|
| Communication |                       |
| Communication | PROFINET, EtherNet/IP |

Inputs / outputs

|                          |       |
|--------------------------|-------|
| Standard digital inputs  |       |
| Number                   | 6     |
| Switching level: 0 → 1   | 11 V  |
| Switching level: 1 → 0   | 5 V   |
| Max. inrush current      | 15 mA |
| Fail-safe digital inputs |       |
| Number                   | 1     |

|                                    |                |
|------------------------------------|----------------|
| Digital outputs                    |                |
| Number as relay changeover contact | 2              |
| Output (resistive load)            | DC 30 V, 5.0 A |
| Number as transistor               | 0              |

|                         |                        |
|-------------------------|------------------------|
| Analog / digital inputs |                        |
| Number                  | 2 (Differential input) |
| Resolution              | 10 bit                 |

|                                      |       |
|--------------------------------------|-------|
| Switching threshold as digital input |       |
| 0 → 1                                | 4 V   |
| 1 → 0                                | 1.6 V |

|                |                         |
|----------------|-------------------------|
| Analog outputs |                         |
| Number         | 1 (Non-isolated output) |

|                                                                                                           |  |
|-----------------------------------------------------------------------------------------------------------|--|
| PTC/ KTY interface                                                                                        |  |
| 1 motor temperature sensor input, sensors that can be connected PTC, KTY and Thermo-Click, accuracy ±5 °C |  |

Closed-loop control techniques

|                                           |     |
|-------------------------------------------|-----|
| V/f linear / square-law / parameterizable | Yes |
| V/f with flux current control (FCC)       | Yes |
| V/f ECO linear / square-law               | Yes |
| Sensorless vector control                 | Yes |
| Vector control, with sensor               | No  |
| Encoderless torque control                | No  |
| Torque control, with encoder              | No  |

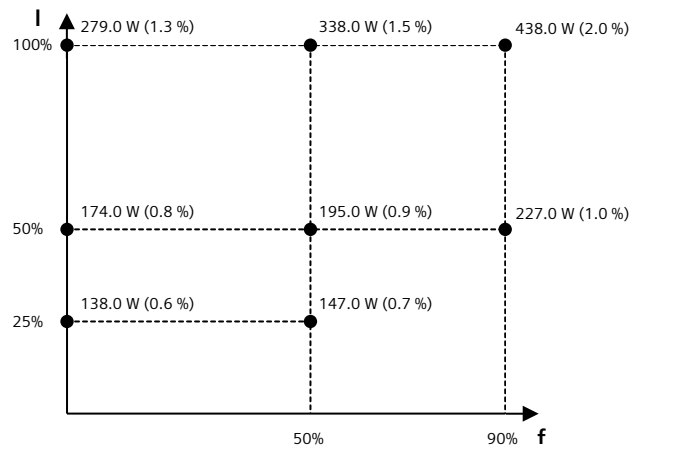
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| Ambient conditions          |                                                                |
|-----------------------------|----------------------------------------------------------------|
| Standard board coating type | Class 3C3, according to IEC 60721-3-3: 2002                    |
| Cooling                     | Air cooling using an integrated fan                            |
| Cooling air requirement     | 0.018 m³/s (0.653 ft³/s)                                       |
| Installation altitude       | 1,000 m (3,280.84 ft)                                          |
| Ambient temperature         |                                                                |
| Operation                   | -20 ... 45 °C (-4 ... 113 °F)                                  |
| Transport                   | -40 ... 70 °C (-40 ... 158 °F)                                 |
| Storage                     | -25 ... 55 °C (-13 ... 131 °F)                                 |
| Relative humidity           |                                                                |
| Max. operation              | 95 % At 40 °C (104 °F), condensation and icing not permissible |

| Connections                    |                                       |
|--------------------------------|---------------------------------------|
| Signal cable                   |                                       |
| Conductor cross-section        | 0.15 ... 1.50 mm² (AWG 24 ... AWG 16) |
| Line side                      |                                       |
| Version                        | screw-type terminal                   |
| Conductor cross-section        | 1.50 ... 16.00 mm² (AWG 16 ... AWG 6) |
| Motor end                      |                                       |
| Version                        | Screw-type terminals                  |
| Conductor cross-section        | 1.50 ... 16.00 mm² (AWG 16 ... AWG 6) |
| DC link (for braking resistor) |                                       |
| PE connection                  | On housing with M4 screw              |
| Max. motor cable length        |                                       |
| Shielded                       | 150 m (492.13 ft)                     |

| Mechanical data           |                                                             |
|---------------------------|-------------------------------------------------------------|
| Degree of protection      | IP20 / UL open type                                         |
| Frame size                | FSC                                                         |
| Net weight                | 7.66 kg (16.89 lb)                                          |
| Dimensions                |                                                             |
| Width                     | 140 mm (5.51 in)                                            |
| Height                    | 295 mm (11.61 in)                                           |
| Depth                     | 218 mm (8.58 in)                                            |
| Standards                 |                                                             |
| Compliance with standards | UL, cUL, CE, C-Tick (RCM), EAC, KCC, SEMI F47, REACH        |
| CE marking                | EMC Directive 2004/108/EC, Low-Voltage Directive 2006/95/EC |

| Converter losses to IEC61800-9-2*                    |        |
|------------------------------------------------------|--------|
| Efficiency class                                     | IE2    |
| Comparison with the reference converter (90% / 100%) | 39.1 % |



The percentage values show the losses in relation to the rated apparent power of the converter.

The diagram shows the losses for the points (as per standard IEC61800-9-2) of the relative torque generating current (I) over the relative motor stator frequency (f). The values are valid for the basic version of the converter without options/components.

\*calculated values

<sup>1)</sup> The output current and HP ratings are valid for the voltage range 440V-480V  
<sup>3)</sup> Typical value. More information can be found in the element group "Converter losses to IEC 61800-9-2" in this datasheet.



Data sheet for SINAMICS G120X

Article No. : 6SL3230-3YE28-0AF0

Operator panel: Intelligent Operator Panel (IOP-2)

Screen

|                   |                 |
|-------------------|-----------------|
| Display design    | LCD color       |
| Screen resolution | 320 x 240 Pixel |

Mechanical data

|                      |                    |
|----------------------|--------------------|
| Degree of protection | IP55 / UL type 12  |
| Net weight           | 0.134 kg (0.30 lb) |

Dimensions

|        |                     |
|--------|---------------------|
| Width  | 70.00 mm (2.76 in)  |
| Height | 106.85 mm (4.21 in) |
| Depth  | 19.65 mm (0.77 in)  |

Ambient conditions

|                     |                                                                      |
|---------------------|----------------------------------------------------------------------|
| Ambient temperature |                                                                      |
| Operation           | 0 ... 50 °C (32 ... 122 °F)<br>55 °C only with door installation kit |
| Storage             | -40 ... 70 °C (-40 ... 158 °F)                                       |
| Transport           | -40 ... 70 °C (-40 ... 158 °F)                                       |

|                                  |      |
|----------------------------------|------|
| Relative humidity at 25°C during |      |
| Max. operation                   | 95 % |

Approvals

|                            |                          |
|----------------------------|--------------------------|
| Certificate of suitability | CE, cULus, EAC, KCC, RCM |
|----------------------------|--------------------------|